IN THE CLAIMS

Please amend claims 19, 26 and 33, cancel claims 32, 34 and 36, and add claims 37 and 38 as follows:

19.   (Amended Three Times) A method for manufacturing a multi-layer polymeric shrink film comprising the steps of

(a)   coextruding a first skin layer comprising a polymer, a core layer comprising polypropylene, a polymeric modifier, and a hydrocarbon resin, and a second skin layer comprising a polymer;

(b)   stretching the film of step (a) in the machine direction (MD) at a temperature of 105°C or less; and

(c)   stretching the film of step (b) in the transverse direction (TD),

wherein the core layer comprises up to about 15 percent weight of the polymeric modifier and up to about 15 percent by weight of the hydrocarbon resin, wherein said film is biaxially oriented so as to be shrinkable in both the machine direction (MD) and the transverse direction (TD), and wherein the first skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and low density polyethylene.

26.   (Twice Amended) The method of claim 19, wherein said film has greater than 20% overall area reduction shrinkage at 135°C.

Cancel claim 32.

33.   (Amended) The method of claim 19, wherein the second skin layer comprises a polymer selected from the group consisting of ethylene-propylene random copolymers, ethylene-propylene-butene random terpolymers, propylene-butene copolymers, and polyethylene.

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Cancel claims 34 and 36.

37. (New) The method of claim 21, wherein the sum of the linear shrinkage in the machine direction (MD) and the linear shrinkage the transverse direction (TD) is at least 17.7% at 135°C.

38. (New) The method of claim 35, wherein the sum of the linear shrinkage in the machine direction (MD) and the linear shrinkage the transverse direction (TD) is at least 31% at 135°C.